

Work Order ID 128106

January-27-15 1:22:40 PM

128106

Page 1

Item ID: D412-760-925

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cargo Area Protector

Start Date: 1/07/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/07/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-760

G

100

0.00

100

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D412-760-925/DSI9487 CHG001

0.00

MLJ 15-03-23

MAR 30 2015

(1x)

DAS
46
9-89

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

MAR 21 2015

DAS
6
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

(1x)

DAS
46
9-89

MAR 30 2015

Work Order ID 128106

128106

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January-27-15 1:22:40 PM

Item ID: D412-760-925

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cargo Area Protector

Start Date: 1/07/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/07/15

Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-760-925/DSI9487

Location: 040

PPP Rev:

(1x)

DAS

46

9-89

MAR 30 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 15-03-31

MS 3-30

Checklist Print

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Page 1

Work Order ID: 128106

128106

Parent Item: D412-760-925

D412-760-925

Parent Item Name: Cargo Area Protector

Start Date: 1/07/15

Required Date: 1/07/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.17 AS PER ECN12-652 VERF:JLM
14.09.18 JLMM VERIFIED BY:PS

IPP REV B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3575-5 *D3575-5* Cargo Floor Protector	DAS 46 9-89	Manufactured	No				Each	0.0000	130808 **	1	128806		DAS 6 9-89
D3575-6 *D3575-6* Cargo Floor Protector	DAS 46 9-89	Manufactured	No				Each	0.0000	130809 **	1	128901		DAS 6 9-89
D3935-1 *D3935-1* Pylon Wall Protector, LH	DAS 46 9-89	Manufactured	No				Each	0.0000	**	1	130744		SD
D3935-2 *D3935-2* Pylon Wall	DAS 46 9-89	Manufactured	No				Each	0.0000	**	1	130715		SD
D3580-1 *D3580-1* Joggle Bracket	DAS 46 9-89	Manufactured	No				Each	21.0000	**	6	128365		DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST051A		21							
				121071		21							

MAR 21 2015

Picklist Print

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Work Order ID: 128106
 Parent Item: D412-760-925
 Parent Item Name: Cargo Area Protector

128106
D412-760-925

Start Date: 1/07/15
 Start Qty: 1.00

Required Date: 1/07/15
 Required Qty: 1.00

D3628-1
D3628-1 DAS
 Washer, Cupped **46**
 9-89

Manufactured No

Each 602.0000 18

DAS
 6
 9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	10	
83587	10	
ST051A	-5	
116783	-5	
ST052A	500	
123627	500	
ST053	97	
116783	97	

18

D3876-11
D3876-11 DAS
 Protector - Floor **46**
 9-89

Manufactured No

Each 1.0000 1

DAS
 6
 9-89

129018

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST500	1	
127526	1	

D3876-3
D3876-3 DAS
 Protector - Fwd Wall **46**
 9-89

Manufactured No

Each 1.0000 1

DAS
 6
 9-89

128837

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
PK016	1	
126448	1	

D3933-1
D3933-1 DAS
 Aft Wall Protector **46**
 9-89

Manufactured No

Each 2.0000 1

DAS
 6
 9-89

128816

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
pk16	2	
128399	2	

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Picklist Print

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Work Order ID: 128106

128106

Parent Item: D412-760-925

D412-760-925

Parent Item Name: Cargo Area Protector

Start Date: 1/07/15

Required Date: 1/07/15

Start Qty: 1.00

Required Qty: 1.00

D3933-2 Manufactured No

Each 2.0000

1

D3933-2 DAS
Aft Wall Protector, RH **46**
9-89

128864

DAS
6
9-89

Location

Loc Qty

Loc Code

pk16

2

128450

2

Each

62.0000

14

DAS
6
9-89

D3942-1

D3942-1 DAS
Angle **46**
9-89

Manufactured No

Location

Loc Qty

Loc Code

ST068

62

127009

62

Each

46.0000

10

DAS
6
9-89

D3942-3

D3942-3 DAS
Clip **46**
9-89

Manufactured No

Location

Loc Qty

Loc Code

ST068

46

126977

12

128366

34

Each

0.0000

1

B128507

DAS
6
9-89

D3952-1

D3952-1 DAS
Placard **46**
9-89

Manufactured No

80-004-2-6

80-004-2-6 DAS
Insert **46**
9-89

Purchased No

Location

Loc Qty

Loc Code

ST563

1503

124720

1503

Each

1,503.000

12

DAS
6
9-89

MAR 21 2015

12

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Shop Packet Print

Page 3

Picklist Print

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Work Order ID: 128106

Parent Item: D412-760-925

Parent Item Name: Cargo Area Protector

128106

D412-760-925

Start Date: 1/07/15

Required Date: 1/07/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

Each

1,517.000

12

NAS1149D0363J

DAS

**

1316/8

Washer

46

9-89

Location

Loc Qty

Loc Code

CA

673

m130799

673

FP001

144

m126319

144

GA

681

m128429

681

ST269

19

122378

7

m126319

12

DAS
6
9-89

MS24694-S54

Purchased

No

Each

50.0000

6

MS24694-S54

DAS

**

SCREW

46

9-89

Location

Loc Qty

Loc Code

ST289

50

m130928

50

Each

223.0000

12

DAS
6
9-89

MS27039-1-04

Purchased

No

MS27039-1-04

DAS

**

Screw

46

9-89

Location

Loc Qty

Loc Code

ST286

223

m131049

223

Each

8.0000

4

DAS
6
9-89

MS27039-4-10

Purchased

No

MS27039-4-10

DAS

**

Screw

46

9-89

Location

Loc Qty

Loc Code

ST283

8

124552

8

131388S

DAS
27
9-89

MAR 21 2015

MAR 21 2015

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Shop Packet Print

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Picklist Print

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Work Order ID: 128106

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Parent Item: D412-760-925

D412-760-925

Parent Item Name: Cargo Area Protector

Start Date: 1/07/15

Required Date: 1/07/15

Start Qty: 1.00

Required Qty: 1.00

MS27039-4-14

Purchased

No

Each

106.0000

6

DAS
6
9-89

MS27039-4-14

DAS

46

SCREW

9-89

Location

Loc Qty

Loc Code

CA

13

m129682

13

ST283

93

m131049

5

m131197

88

MS27039-5-08

Purchased

No

Each

18.0000

6

DAS
6
9-89

MS27039-5-08

DAS

46

Screw

9-89

Location

Loc Qty

Loc Code

ST282

18

m131074

18

MS27039-5-12

Purchased

No

Each

35.0000

8

MS27039-5-12

DAS

46

Screw

9-89

Location

Loc Qty

Loc Code

ST282

35

124604

8

m131049

27

DAS
6
9-89
MAR 21 2015

DART AEROSPACE LTD.

Ref.

DAS
46
9-89

MAR 24 2015

IIN-D412-760

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Qty -911	Qty -913	Qty -921	Qty -923	Qty -925	Part Number	Description
X					D412-760-911	CARGO FLOOR PROTECTOR KIT
	X				D412-760-913	CARGO FLOOR PROTECTOR KIT
		X			D412-760-921	CARGO AREA PROTECTOR KIT
			X		D412-760-923	CARGO AREA PROTECTOR KIT
				X	D412-760-925	CARGO AREA PROTECTOR KIT
1		1	1		D3575-1	CABIN FLOOR PROTECTOR
1		1	1		D3575-2	CABIN FLOOR PROTECTOR
	1			1	D3575-5	CABIN FLOOR PROTECTOR
	1			1	D3575-6	CABIN FLOOR PROTECTOR
6	6	6	6	6	D3580-1	JOGGLE BRACKET
14	14	18	18	18	D3628-1	CUPPED WASHER
		1	1	1	D3876-3	FORWARD WALL PROTECTOR
1	1	1	1	1	D3876-11	FLOOR PROTECTOR
		1	1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
		1	1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
			1	1	D3935-1	LH PYLON PROTECTOR
			1	1	D3935-2	RH PYLON PROTECTOR
		1			D3935-3	LH PYLON PROTECTOR
		1			D3935-4	RH PYLON PROTECTOR
		14	14	14	D3942-1	ANGLE
		10	10	10	D3942-3	CLIP
1	1	1	1	1	D3952-1	PLACARD
8	8	12	12	12	80-004-2-6	INSERT
12	12	12	12	12	NAS1149D0363J	WASHER (AN960JD10)
6	6	6	6	6	MS24694S54	SCREW
8	8	12	12	12	MS27039-1-04	SCREW
		4	4	4	MS27039-4-10	SCREW
		6	6	6	MS27039-4-14	SCREW
		6	6	6	MS27039-5-08	SCREW
		8	8	8	MS27039-5-12	SCREW

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Revision: G

Date: 13.01.03